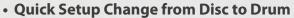




- Variable Cross-Feed Speed and Spindle Speed with Digital Display
- Work Bench and Tool Storage Boards Comes Standard



Tooling Adapter Kit Comes Standard

Adjustable Twin Cutter Head





**GTTC 580** 



**RGT 10** 



PRC 2400





## MULTI-SPEED BRAKE DISC AND DRUM LATHE

TORNO DE DISCOS Y TAMBORES DE FRENO

TORNIO PER TAMBURI E DISCHI FRENO CON AVANZAMENTI VARIABILI

RECTIFIEUSE DE DISQUES ET TAMBOURS DE FREIN

**BREMSTROMMELN UND BREMSSCHEIBEN DREHBANK** 



## CARMEC BL 650VS MULTI-SPEED BRAKE DISC & DRUM LATHE

The BL 650VS Brake Lathe is designed to recondition all brake discs and drums of cars, light trucks and SUV and is the result of development process with input from around the globe.

A 180 kg rigid cast iron body and a solid Heavy-Duty Work Bench eliminates transient vibrations ensuring the best surface finish.

The BL 650VS uses independent precision electric DC gear-motors to control the crossfeed and spindle speed drives.

Adjustable spindle speed allow for fast turning of small pieces and high-quality turning of larger pieces - no belt changes.

The cross slide feed with variable speed always assures the best surface finishing.

Now you have complete control over the entire process and can make adjustments.

- Separate DC gear-motors on the drum and disc feed for best surface results
- Electronically controlled variable spindle speed and cross feed speed provide a perfect
- Mounted tool board for convenient access to adapters and tools
- Quick changover from disc to drum
- · Automatic shut-off

This complete lathe package includes the lathe with Twin Cutter Head, Standard accessories which cover most applications and rugged work bench with large storage boards for tools and accessories.

The standard equipment, including a 31mm and 18mm arbor and a wide set of centering cones and blocking bells, allows a quick and accurate centering of work piece.



Heavy Duty Work Bench with Tool Board & Chip Tray





Twin Cutter & Drum Boring Bar

Fully-Equipped Adapter & Accessories Package

## **STANDARD EQUIPMENT**

- Low voltage electric controls (24V)
- Heavy Duty Work Bench
- Removable Chip Tray
- · Tool Storage Boards
- Accessories Hooks
- · Safety Plexiglass Guard · LED Work Light
- · Adjustable Twin Cutter Head for Discs
- Insert tool holder for Discs (2 pcs.)
- · Drum Boring Bar
- Insert tool holder for Drums
- Cross Feed Lock Knob
- Ø 31mm (1.25") Arbor Set with Centering Cones, Clamping Bells, Spacers, Spring and Nut
- Ø 18mm (0.7") Arbor Set with Centering Cones and Nut
- Disc Clamp-on Silencer
- Rubber Strap Silencer for All Vented Discs
- · Rubber Drum Silencer Band
- Horizontal Adjustment Leveling Pads
- · Set of Service Tools
- Instruction Manual

## **SPECIFICATIONS**

102 - 635 mm (4" - 25")
100 mm (4")
150 - 650 mm (6" - 26")
200 mm (8")
0 ÷ 350 RPM
0 ÷ 72 mm / min
0 ÷ 2.85"/ min
1,5 kW - 2 HP
185 W
185 W
215 / 240 V
1 Ph
50 / 60 Hz
250 kg (550 Lbs.)
1250x1100x1650 mm
49" x 43" x 65
1150x1050x1750 mm
45" x 41" x 67"
350 kg (770 Lbs.)

Specifications and design are subject to change without notice.



Turning a Brake Disc



Turning a Brake Drum



Control Panel



Table Handwheel w. Limit Switch

CARMEC d.o.o.

Miren 227A 5291 Miren

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**AUTOMOTIVE MACHINE TOOLS** 



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